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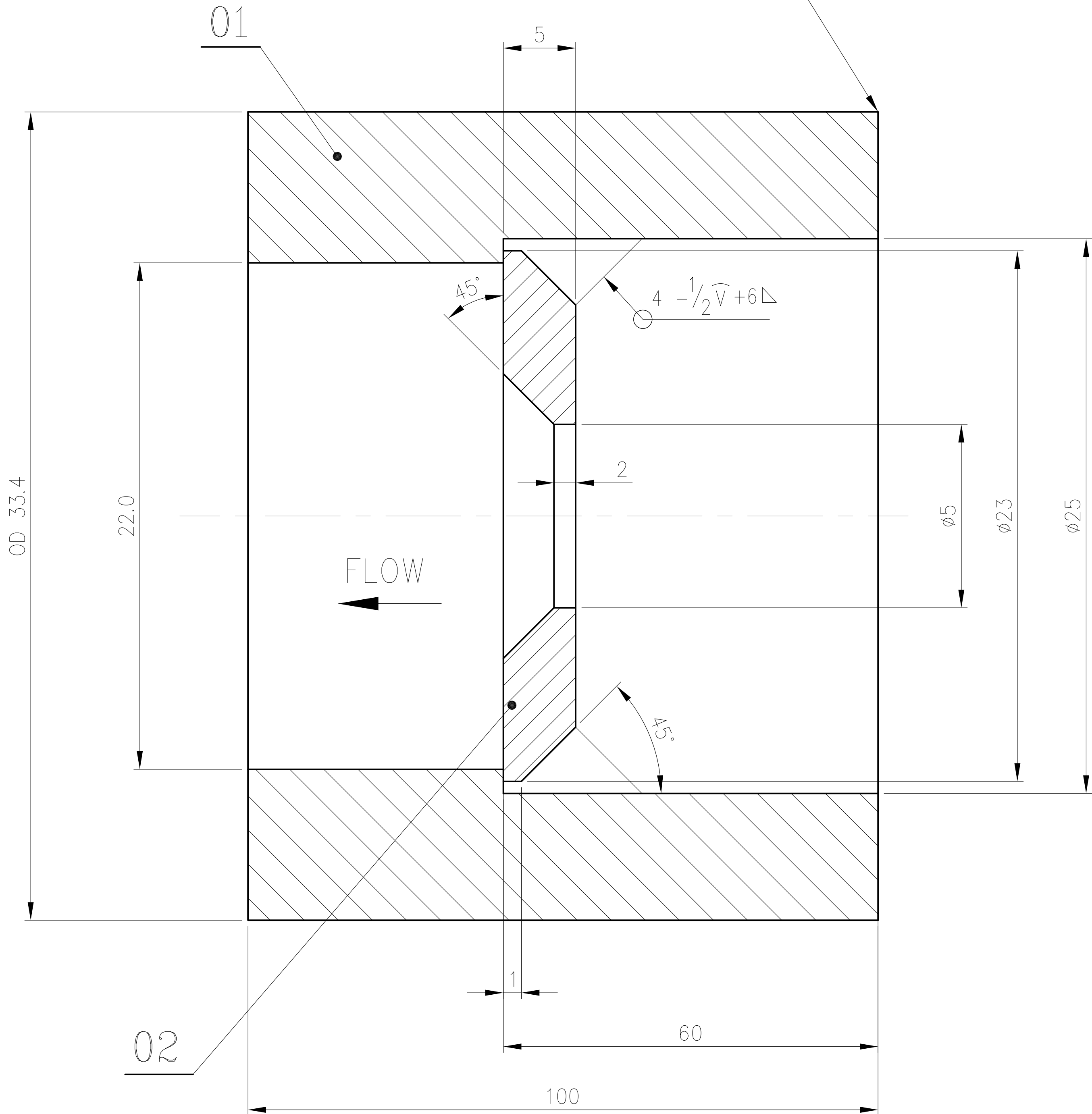
3-80-449-30622

DRAWING No

12.5

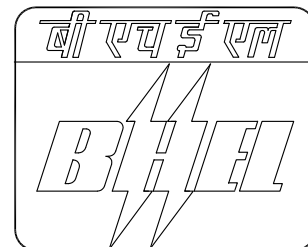
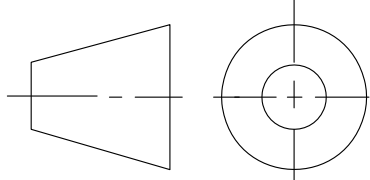
EP AS PER DRG No. 3-80-300-19825

STYLE-D d1=25.2
(TYP)



NOTES: -

- 01 WELDING TO BE DONE BY CERTIFIED WELDER.
- 02 FOLLOW INSTRUCTION OF HEAT TREATMENT FOR THE MATERIAL.
- 03 PIPE WITH HIGHER POSITIVE TOLERANCE TO BE USED TO MEET THE DIMENSIONS AS SHOWN.
- 04 FLOW DIRECTION ARROW TO BE PUNCHED & PAINTED LEGIBLY ON THE OUTER SURFACE OF ITEM NO 01 AND ALSO TAG NO.
- 05 TAG NO. OP-1

02	ORIFICE PLATE T = 6 ø23	3-80-449-30622		15 011 206 0000	C	0.026																
				SA 240 TYPE 304		1																
01	PIPE L = 100 OD 33.4 x 6.35	3-80-449-30622		15 182 012 0000	C	0.424																
				SA 106 Gr.B		1																
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.																
			VAR NO.	MATERIAL SPEC.	C	QTY.																
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017 <table><tr><td></td><td>DRN</td><td>NAME R.MANDAL</td><td>SIGN -SD-</td><td>DATE 16.05.2013</td><td rowspan="3">NO OF ITEMS</td></tr><tr><td></td><td>CHD</td><td>C.SARAVANAN</td><td>-SD-</td><td>16.05.2013</td></tr><tr><td></td><td>APPD</td><td>C V NATHAN</td><td>-SD-</td><td>16.05.2013</td></tr></table>								DRN	NAME R.MANDAL	SIGN -SD-	DATE 16.05.2013	NO OF ITEMS		CHD	C.SARAVANAN	-SD-	16.05.2013		APPD	C V NATHAN	-SD-	16.05.2013
	DRN	NAME R.MANDAL	SIGN -SD-	DATE 16.05.2013	NO OF ITEMS																	
	CHD	C.SARAVANAN	-SD-	16.05.2013																		
	APPD	C V NATHAN	-SD-	16.05.2013																		
DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO MSE DRG. No.	ITEM No.																
CODE	C/M/F		N.T.S.	0.450																		
TITLE ORIFICE PLATE ASSEMBLY OD 33.4 x 4.55				CARD CODE U 01	DRAWING No. 3-80-449-30622	REV 00																